



CERTIFICATE

The certification body of TÜV AUSTRIA GMBH
certifies that

ÇAYIROVA BORU SANAYİ VE TİCARET A.Ş.
Osmangazi Mah.Aşıroğlu Cad.No. 170
Darica / KOCAELİ / TÜRKİYE

has met all necessary quality requirements for
welding according to

EN ISO 3834-2:2021

Date of audit:

24.09.2026

This certificate is valid for the following products or service ranges:

**PRODUCTION AND SALES OF ERW PIPES FROM 17mm to 325mm
O.D. AND FOREIGN TRADE, CUSTOMS CLEARANCE, MANAGEMENT
AND ADMINISTRATIVE ORGANIZATION ACTIVITIES**

Date of expiry:

02.09.2027

Certificate No.: **HZ-02515-26-TR-ERY**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoil this document!

The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.

Leonding

PLACE

28.09.2026

DATE

Mastnak Alexander*
Dipl.-Ing.

CERTIFICATION BODY



rification

**TÜV AUSTRIA
GMBH**
Deutschstraße 10
A-1230 Wien



**Proof of compliance with the „Welding quality requirements “
according to EN ISO 3834-2:2021**

Verification of the requirements and technical review

SP.512 Marketing Procedure

Subcontracting:

SP.55 Procurement Procedure

Welding personnel:

ÖMER ACAR (IWE)

Material Group:

Group 1.1 & 1.2 Acc. to ONR CEN ISO 15608

Personnel for monitoring and testing:

26 personnel QC staff

Equipment:

PL.BKM.44.01 Maintenance Plan

Welding and associated activities:

743 According to EN ISO 4063

Welding consumables:

**According to EN ISO 14175, EN ISO 14341,
EN ISO 2560, EN ISO 636, EN 12072**

Storage of raw materials:

**SP.54 Transport, Storage, Packaging
and Shipment Procedure**

Heat treatment:

N/A

Monitoring and testing related to welding:

PL.KAL.61.03 ITP

Non-compliance and corrective measures:

SP.63 non-conformity product procedure

Calibration and validation of measuring,
monitoring and testing equipment

Calibration List Integrated to ERP software

Labelling and traceability:

**SP.53 Identification of Product and Traceability
Procedure**

Quality reports:

**SP.40 Documented Data Management
Procedure**

For additional information see: ----

Leonding, 28.09.2026

Certification body of
TÜV AUSTRIA GMBH

Dipl.-Ing. Alexander Mastnak
Certification responsible

